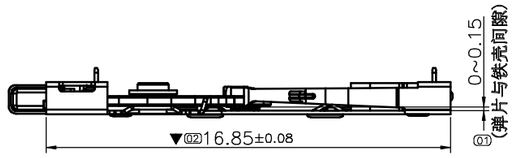
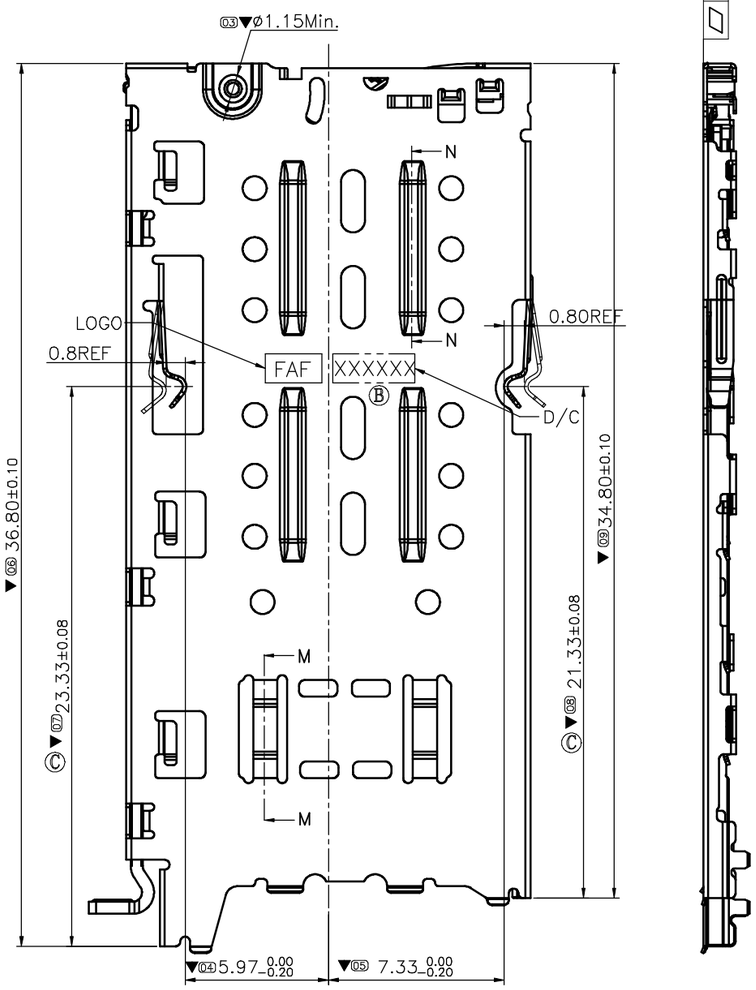
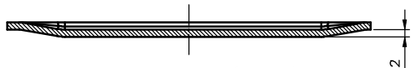
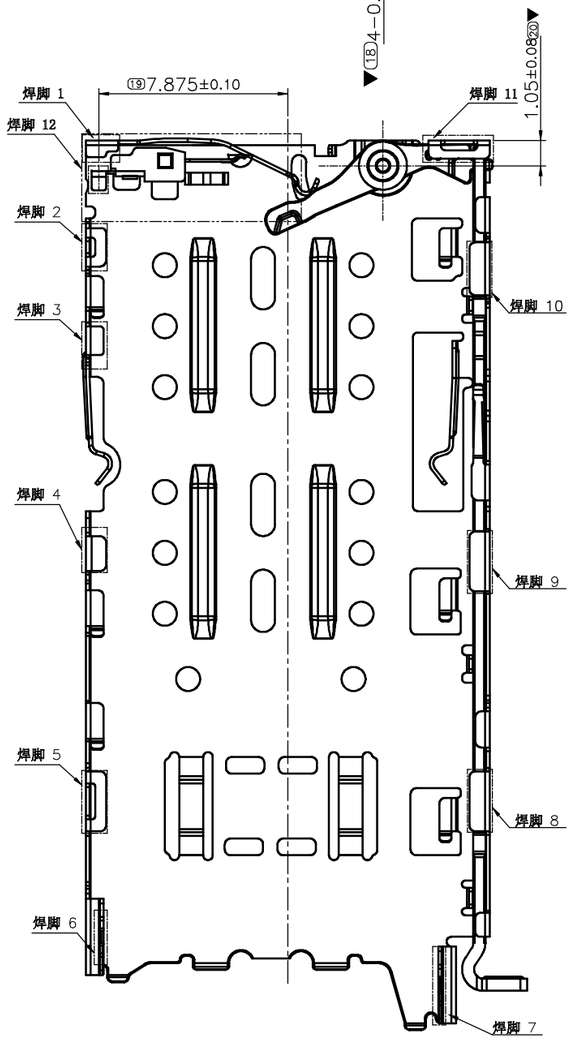
A3

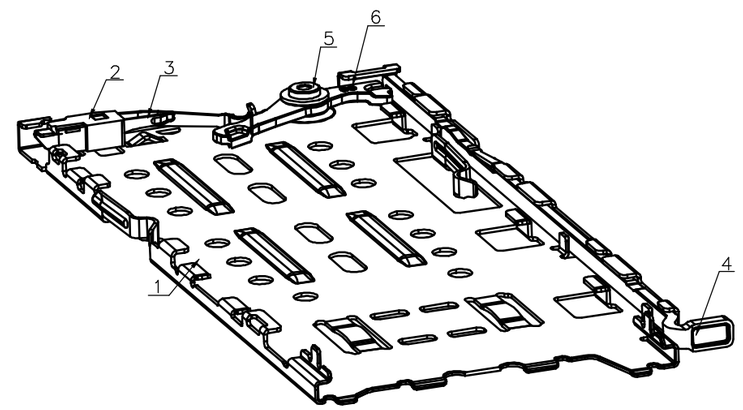
REV	ECN NO	DESCRIPTION	DATE	APPD
A	ECN1704025	正式版发行	2017.04.15	张佳华
B	ECN1706012	喷码内容增加线别和卷号	2017.06.03	张佳华
C	ECN1708009	修改CAM 料号	2017.08.09	

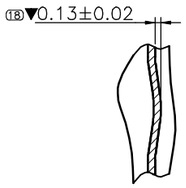








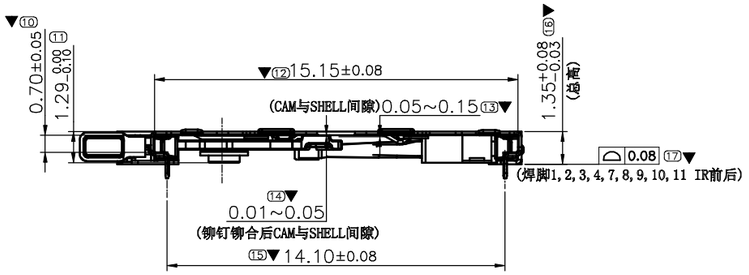


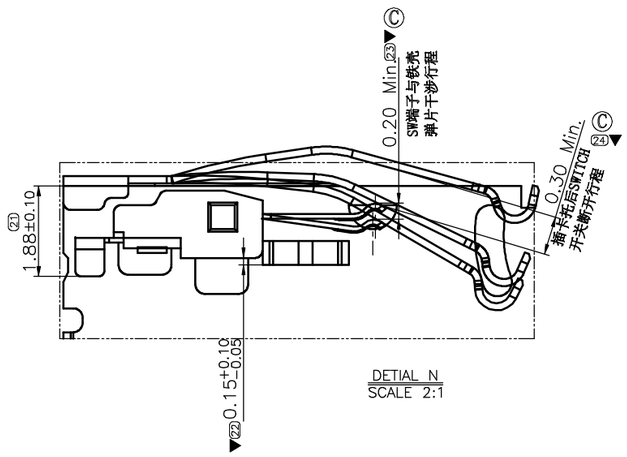


SECTION: M-M(6 PLC)
SCALE: 2:1

1. 材质:
   1.1 铁壳材质:SUS301-H;
   1.2 推杆材质:SUS301-H;
   1.3 CAM材质: SUS301-1/2H;
   1.4 铆钉材质: C3602;
   1.5 端子材质: C7035-TM06;
   1.6 塑胶材质: PA6T;
2. 电镀:
   SW接触区镀金4u″ MIN,焊接区域镀金1~3u″,镍打底50u″MIN。
3. 标有 ▼ 的尺寸为重要管控尺寸; 标有▽的尺寸为关键管控尺寸.
4. 标有(**)的尺寸为FAI需测量之尺寸;
- ▼5. 所有与卡托配合的尺寸用通规检验应能通过;
6. 环保要求:来料、生产及包装运输过程必须满足FAF JH-GP-213《环境管理物质限用作业程序》要求.
7. 料号说明: 1.069A0-000-*R0
   - *: 接触区电镀膜厚
     1: Au 4u″ MIN
     2: Au G/F (2~5u″)
     3: Au 5u″ Min.

Ⓑ 8. D/C说明: XXXXXX
- 生产卷号,例如: 01
- 生产线别
- D/C





DETIAL N
SCALE 2:1

序号	品名	料号	数量(PCS)	材料	备注
6	铆钉(Nut)	1.061P0-000-0B0	1	C3602	镀镍
5	CAM	1.069S2-000-0B6	1	SUS 301-1/2H	冲压后需清洗
4	推杆	1.069S1-000-0B6	1	SUS 301-H	冲压后需清洗
3	SW端子	1.069T0-000-1R7	1	C7035-TM06	镍底:50u″ MIN; 焊接区:1u″~3u″Au; 接触区:4u″ MIN Au; 接触区:盐雾48H
2	SW塑件	1.069M0-000-1Y1	1	PA 6T	Black
1	铁壳	1.069S0-000-1R6	1	SUS 301-H	镍底:50u″ MIN; 接触区:1u″~3u″Au; 焊接区:1u″~3u″Au; 接触区:盐雾48H

EXTEND USE: 1 IN 3 CARD HOLDER	UNIT: mm	TITLE: 1.069A0 CONN Assembly Drawing	FAF
GENERAL TOLERANCE T	MATERIAL	APPD	DWG NO: C-1.069A0
DIMENSION: . ±0.30; .0 ±0.20; .00 ±0.15; .000 ±0.10 / ANGLES: . ±3°; .0 ±2°; .00 ±1°	QTY	CHD	P/N: 1.069A0-000-*R0
	FINISHED	DRN 李凤祖 2017.08.09	SHEET 1/1; SCALE 1:1; M; REV C